SIEMENS

Data sheet

6ES7212-1AE31-0XB0



SIMATIC S7-1200, CPU 1212C, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC; 6 DO 24 V DC; 2 AI 0-10 V DC, Power supply: DC 20.4-28.8V DC, Program/data memory 50 KB

General information	
Product type designation	CPU 1212C DC/DC/DC
Engineering with	
 Programming package 	STEP 7 V11 SP2 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
 Rated value (DC) 	24 V
 permissible range, lower limit (DC) 	20.4 V
 permissible range, upper limit (DC) 	28.8 V
Input current	
Current consumption, max.	1.2 A; 24 V DC
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
integrated	50 kbyte
expandable	No
Load memory	
integrated	1 Mbyte
Backup	
• present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used

OD	
OB • Number, max.	Limited only by PAM for code
	Limited only by RAM for code
Data areas and their retentivity	4011.4
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	Alkhyta: Ciza of hit mamany address area
• Size, max.	4 kbyte; Size of bit memory address area
Address area	
I/O address area	40041
• Inputs	1 024 byte
Outputs Presses image	1 024 byte
Process image • Inputs, adjustable	1 kbyte
Outputs, adjustable Outputs, adjustable	1 kbyte
Hardware configuration	i kbyte
	2 comm modulos 1 cignal hoard 2 cignal modulos
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
Time of day	
Clock	Vac
Hardware clock (real-time) Reakup time	Yes
Backup time Deviation per day, may	480 h; Typical 60 s/month at 25 °C
Deviation per day, max. Digital inputs	OU SHIUITUI AL 20 C
Digital inputs	
Number of digital inputs	8; Integrated
of which inputs usable for technological functions Source/cipk input	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs all mounting positions	
— up to 40 °C, max.	8
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
Input delay (for rated value of input voltage)	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable
Input delay (for rated value of input voltage) for standard inputs — parameterizable	in groups of four
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min.	in groups of four 0.2 ms
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max.	in groups of four
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs	in groups of four 0.2 ms 12.8 ms
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable	in groups of four 0.2 ms
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions	in groups of four 0.2 ms 12.8 ms Yes
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable	in groups of four 0.2 ms 12.8 ms
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V)
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V)
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max. • for signal "1", min.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max. • for signal "1", min. Output current	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load 20 V
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max. • for signal "1", min. Output current • for signal "1" rated value	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load 20 V
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. • unshielded, max. Oigital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max. • for signal "1" rated value • for signal "1" rated value • for signal "0" residual current, max.	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load 20 V
Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length • shielded, max. • unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs Short-circuit protection Limitation of inductive shutdown voltage to Switching capacity of the outputs • with resistive load, max. • on lamp load, max. Output voltage • for signal "0", max. • for signal "1", min. Output current • for signal "1" rated value	in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 6 4; 100 kHz Pulse Train Output No; to be provided externally L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load 20 V

• "1" to "0", max.	5 µs
Switching frequency	ο με
of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	100 M 12
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	_
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Cable length	
• shielded, max.	100 m; shielded, twisted pair
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
Integration time, parameterizable	Yes
 Conversion time (per channel) 	625 µs
Encoder	
Connectable encoders	
2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
Isolated automatic detection of transmission rate	Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing	Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types	Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols	Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols	Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller	Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe	Yes Yes Yes Yes Yes Yes No
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS	Yes Yes Yes Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface	Yes Yes Yes Yes Yes Yes No
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet)	Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP	Yes Yes Yes Yes Yes Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication	Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006)	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006)	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols • MODBUS	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Protocols PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) TCP/IP Open IE communication TCP/IP ISO-on-TCP (RFC1006) UDP Web server supported User-defined websites Further protocols MODBUS communication functions / header	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISAGE PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols • MODBUS communication functions / header S7 communication	Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFISafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols • MODBUS communication • supported • supported	Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols • MODBUS communication • supported • supported • supported • supported • model is a server	Yes Yes Yes Yes Yes Yes Yes Yes Y
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller Protocols Supports protocol for PROFINET IO PROFIsafe PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported • User-defined websites Further protocols • MODBUS communication • supported • supported • as server • as client	Yes Yes Yes Yes Yes Yes Yes Yes Y

Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	impuls/outputs, memory bits, DBs, distributed 1/Os, timers, counters
Forcing	Yes
Diagnostic buffer	
• present	Yes
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	2
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	500V AC for 1 minute
between the channels, in groups of	1
Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	No
 between the channels, in groups of 	1
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
EMC	300 V DC between 24 V DC and 3 V DC
Interference immunity against discharge of static electricity	V
 Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
Test voltage at air discharge	8 kV
Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
Interference immunity on supply lines acc. to IEC	Yes
61000-4-4	
Interference immunity on signal cables acc. to IEC	Yes
61000-4-4	
Interference immunity against voltage surge	V
 Interference immunity on supply lines acc. to IEC 61000-4-5 	Yes
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
Interference immunity against high-frequency	Yes
radiation acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	
 Limit class A, for use in industrial areas 	Yes; Group 1
 Limit class B, for use in residential areas 	Yes; When appropriate measures are used to ensure compliance with
	the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Marine approval	Yes
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C
• max.	60 °C
 horizontal installation, min. 	-20 °C
 horizontal installation, max. 	60 °C
 vertical installation, min. 	-20 °C

 vertical installation, max. 	50 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
 Operation, min. 	795 hPa
 Operation, max. 	1 080 hPa
 Storage/transport, min. 	660 hPa
Storage/transport, max.	1 080 hPa
Altitude during operation relating to sea level	
 Installation altitude, min. 	-1 000 m
 Installation altitude, max. 	2 000 m
Relative humidity	
Operation, max.	95 %; no condensation
Vibrations	
 Vibration resistance during operation acc. to IEC 60068-2-6 	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
 Operation, tested according to IEC 60068-2-6 	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
 SO2 at RH < 60% without condensation 	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	
adjustable	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g
last modified:	4/1/2022 🖸